

Stealthbox®

INSTALLATION GUIDE

for the

SB-H-CIVCPE/12W3v2

(Fits 2001-2003 Honda Civic Coupe,
2-door)



This Stealthbox is a product which requires professional installation skills and tools.

Please read this installation guide thoroughly before beginning the project. It will guide you step by step through the installation. Several of the steps in this process may require two people to accomplish.

It is absolutely vital that the enclosure be properly mounted to the vehicle according to these instructions. Failure to mount the enclosure properly presents two problems: 1) The sub-bass performance will suffer due to the movement of the enclosure caused by the force exerted by the woofer(s) and 2) A loose enclosure presents a serious safety hazard in the event of a collision or sudden deceleration.

Please enjoy your JL Audio Stealthbox responsibly.

JL AUDIO®
Ahead of the Curve™

www.jlaudio.com

**START
HERE**

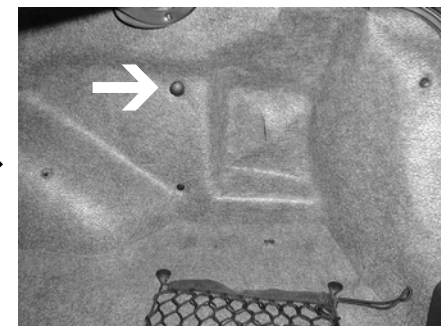


STEP 1: Remove the factory cargo net, net hooks and the flooring.



STEP 2: Cut the passenger's side wood floorboards ear. Do this outside of the vehicle.

Using a straight edge and marking a line will help in cutting a straight line.

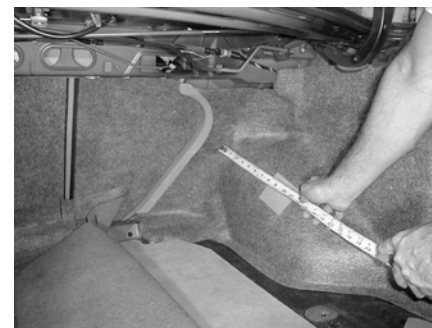


STEP 3: Only remove this cargo net hook. This is on the passenger side of the trunk.

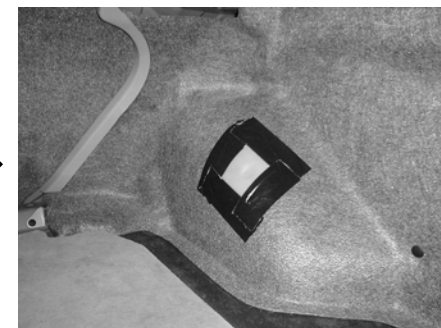


In the next two steps ,you need to plot two marked locations from measurements. This is to find the proper location of the placement of the supplied wax square.

STEP 4: Measuring 5.0" (127mm) from the floor, up to the mark from **STEP 4**. Mark location.



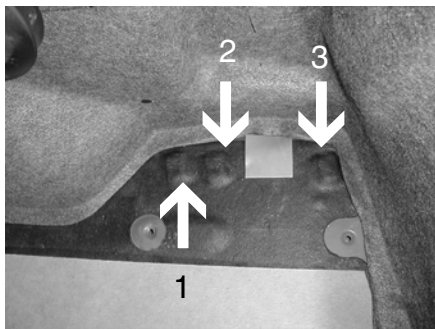
STEP 5: Measuring 8" (203.22mm) from the rear of the back rear to the trunk opening, mark location.



STEP 6: This placement of the wax square is not going to allow for good adhesion. Using a heavy duty style tape will help the wax square to stay into place.

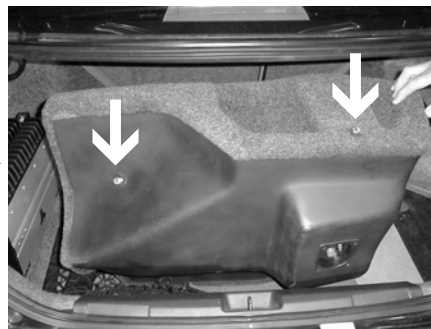
You do not want the wax square to move, when placing the Stealthbox into place, in STEP 9.

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STEP 7: Place the second supplied wax square, between the second and the third indentation starting from the front of the vehicle (shown with arrows in above picture).

The edge of this second supplied wax square should be flush with the edge of the factory trunk linear.



STEP 8: Place the pair of supplied socket cup set screws into the Stealthbox. Leaving about 1/4" exposed.

The insert can be located by flipping the Stealthbox upside down.



STEP 9: Place the Stealthbox into place and press firmly. When pulled away, the wax squares should have the socket cup set screw markings. If not you need to back out the set screws, for proper marking.

The upper wax square didn't move? You did tape it, right?



STEP 10: Pull the Stealthbox out of location.

CAUTION

Before drilling, make sure that you are not going to be drilling into any gas lines, brake lines, transmission lines, electrical wiring or anything else that might cause a reduction in your weekly pay. Always wear eye protection when drilling.

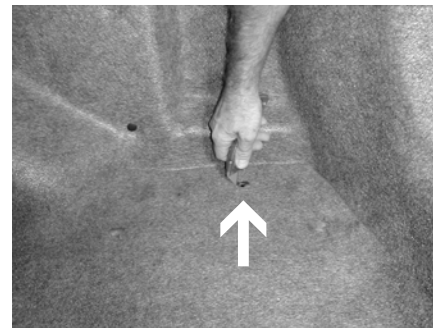
With the use of a 1/2" drill bit and drill. Drill out the floor at the impressions on the wax squares.



STEP 11: ***CAUTION***

Before drilling, make sure that you are not going to be drilling into any gas lines, brake lines, transmission lines, electrical wiring or anything else that might cause a reduction in your weekly pay. Always wear eye protection when drilling.

With the use of a 1/2" drill bit and drill. Drill out the floor at the impressions on the wax squares.



STEP 12: Replace the flooring, that was removed in **STEP 1**. Using a utility knife, cut a slit that is lined up with this location's mounting hole. This is to allow the socket cup set screw to pass through the carpeting to the mounting hole.

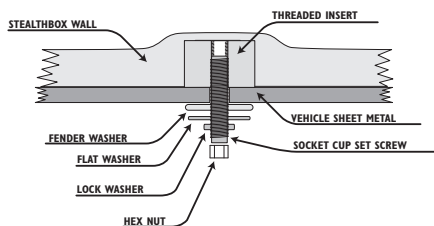


STEP 13: Replace the factory cargo net and hooks, that were removed in **STEP 1**.

Run speaker wire to the Stealthbox location and attach to the terminal, on the back of the Stealthbox.

Double check the woofer for proper operation.

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STEP 14: Back out the pair of socket cap set screws that were threaded in, from **STEP 8**. Expose 1-1/2" of the threads, outside the Stealthbox.

Place the Stealthbox into location, carefully guiding the pair of socket cap set screws through the drilled holes.

Using the supplied hardware, place in order as shown in above illustration.



**CONGRATULATIONS!
INSTALL COMPLETE.**

Included Hardware:

- (2) 3/8-16 x 2-1/4" Socket Cup Set Screws
- (2) 3/8" x 1-1/4" Fender Washer
- (2) 3/8" Flat Washer
- (2) 3/8" Split Lock Washer
- (2) 3" x 3" Wax Squares

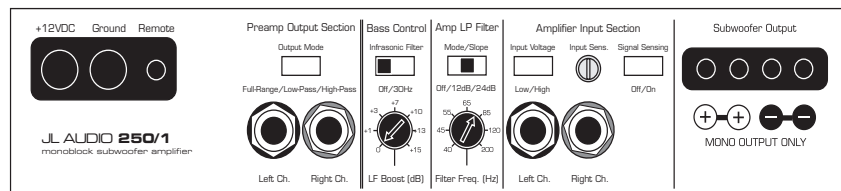
Difficulty Of Installation:



Specifications:

Enclosure Type: Sealed
Driver Type: 12W3v2-D2
Nominal Impedance: 4Ω
Cont. Power Handling: 300 Watts

JL Audio recommends using a high quality amplifier such as the JL Audio 250/1. The diagram below shows the recommended crossover, infrasonic filter and equalizer settings for the 250/1 when being used to power your Stealthbox®.



The JL Audio 250/1 is a very versatile audio component. Please consult the owner's manual for detailed information about installing and tuning this amplifier.

Mid/High Frequency Driver Information:

Front Location Driver Size:

6.0"

Applicable JL Audio Products:

TR, VR 600-CSi

Rear Location Driver Size:

6.0" or 6"x9"

Applicable JL Audio Products:

TR, VR 600-CSi
TR690-TXi, VR690-CXi

